

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :-	LOSS NO. / STEP								
DEPT :- plant 9 assembly	RESULT AREA	P	Q	DEF :- A/B/C	C	D	S	M	

KAIZEN NO:-

CELL :- A337 | CELL NAME :- Oil pump | MACHINE / STAGE :- Near T able | OPERATION :-

KAIZEN THEME :- To remove unsafe place

WIDELY/DEEPLY :-

PROBLEM / PRESENT STATUS :- Possibility of accident walking time .

BEFORE



IDEA :- Remove the angle

COUNTERMEASURE :-
Cut the extra angle

AFTER



WHY - WHY ANALYSIS :-
Why 01 :- Possibility of accident walking time .

WHY 2 :- -due to extra angle mount On shop floor

ROOT CAUSE :-
angle on shop floor

REGISTRATION NO&DATE :-

REGISTERED BY :-

MANAGER'S SIGN :-

RESULT :-
No possibility of injury .

BENCHMARK	Unsafe condition
TARGET	Safe condition
KAIZEN START	12.11.2016
KAIZEN FINISH	13.11.2016

TEAM MEMBERS :-
Kishanpal harish

- BENEFITS :-**
1. Prevent Accident possibility
 - 2.
 - 3.

KAIZEN SUSTENANCE

WHAT TO DO :- IR-Reversible

HOW TO DO :- IR-Reversible

FREQUENCY :- IR-Reversible

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS